



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D139-799-017 Job Sheet 193285



009312

Part No: D139-799-017

Job Qty: 1 pcs

Part Name: Cargo Floor Protector - Cargo Compartment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/10/19

Job Tracking No: SIOP

Due Date: 5/3/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: IIN-D139-799 REV.O IPP Rev:B 10.06.08 new issue DD verf:JLM IPP REV:B AS PER ECN 11-598 11-06-05
JLM VERF BY:DD IPP Rev:C 11.09.27 PER CHG003 DD verf:EC IPP Rev:D 11.11.16 removed (1) D4153-1 &
add (1) -3 DD verf:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	5/3/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
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							Packaging 1 - 14		
							Packaging 1 - 15		
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							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S173214



Part: D139-799-017

Job No: 193285

Serial No/Batch: S173214

Revision: 0

Inspector:

Exp Date:

Instructions: FAA STC SR02138SE 18/04/17, 17/04/18, 17/04/19, 17/04/20, 17/04/21, 17/04/22, 17/04/23, 17/04/24, 17/04/25, 17/04/26, 17/04/27, 17/04/28, 17/04/29, 17/04/30, 17/05/01, 17/05/02, 17/05/03, 17/05/04, 17/05/05, 17/05/06, 17/05/07, 17/05/08, 17/05/09, 17/05/10, 17/05/11, 17/05/12, 17/05/13, 17/05/14, 17/05/15, 17/05/16, 17/05/17, 17/05/18, 17/05/19, 17/05/20, 17/05/21, 17/05/22, 17/05/23, 17/05/24, 17/05/25, 17/05/26, 17/05/27, 17/05/28, 17/05/29, 17/05/30, 17/06/01, 17/06/02, 17/06/03, 17/06/04, 17/06/05, 17/06/06, 17/06/07, 17/06/08, 17/06/09, 17/06/10, 17/06/11, 17/06/12, 17/06/13, 17/06/14, 17/06/15, 17/06/16, 17/06/17, 17/06/18, 17/06/19, 17/06/20, 17/06/21, 17/06/22, 17/06/23, 17/06/24, 17/06/25, 17/06/26, 17/06/27, 17/06/28, 17/06/29, 17/06/30, 17/07/01, 17/07/02, 17/07/03, 17/07/04, 17/07/05, 17/07/06, 17/07/07, 17/07/08, 17/07/09, 17/07/10, 17/07/11, 17/07/12, 17/07/13, 17/07/14, 17/07/15, 17/07/16, 17/07/17, 17/07/18, 17/07/19, 17/07/20, 17/07/21, 17/07/22, 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17/10/13, 17/1

				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120	QC 4	1 pcs	5/3/19	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
130	Packaging 3-1 - Stock - B4B	1 pcs	5/3/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
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					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
135	DC - 1 - B4B	1 pcs	5/3/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	1 pcs	5/3/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

Part Op 120 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D139-799-017
 135 - Photocopy bluefile & type labels per PPP D139-799-017 chg004
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3580-1	Joggle Bracket	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	51472911
D3628-1	Washer, Cupped	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5149046
D4130-5	Fwd Cargo Floor Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5172103
D4130-7	Center Cargo Floor Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5172088
D4130-9	Aft Cargo Floor Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5171810
D4153-1	Joggle Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5150040
D4153-3	Joggle Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5150038
D4166-1	Placard, Max Load	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5149573

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3580-1	4	72	0
	D3628-1	2	252	0
	D4130-5	1	0	0
	D4130-7	1	0	0
	D4130-9	1	0	0
	D4153-1	1	6	0
	D4153-3	1	6	0
	D4166-1	2	5	0

Part Specifications

Specifications could not be found.